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# ACCIDENT CAUSES

We are dedicated to the belief that Safety, Production and Efficiency are inseparable. Without one the others can not exist. Safety starts daily with good decision making in every aspect of your job. Poor decisions causing accidents affect all those who depend on you at work and most importantly at home.

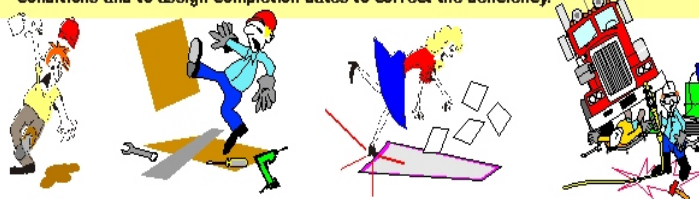
There are two main causes of accidents: 1) Unsafe acts of People, 2) Unsafe conditions. The Unsafe acts of People account for approximately 80% of all accidents while the Unsafe Conditions make up the remaining 20% of all accident types. You can see the obvious importance of controlling the Unsafe acts of People.

## Unsafe acts come in many forms, have you seen or been a part of any of the following UNSAFE ACTS OF PEOPLE?

Horseplay, not wearing required or suggested Personal Protective Equipment, not locking out a machine each and every time it is needed, walking past an oil or water spot or puddle and not stopping to clean it up, risk taking, etc. Do not fall victim to the attitudes that could lead to this type of unsafe behavior.



UNSAFE CONDITIONS usually revolve around the tools, equipment and physical environment you work in. Most unsafe conditions can be easily corrected. If unsafe conditions exist in your work area report them to your Foreman, Plant Manager or maintenance department. Safety inspections are used to detect and record unsafe conditions and to assign completion dates to correct the deficiency.



We must all work together through our inspection process and on the job training to correct the unsafe acts of people and unsafe conditions.

ORDER #GG192 ZERO ACCIDENTS

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